



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796941-201-4
Job Sheet 188697



Part No: RB6796941-201-4

Job Qty: 12 pcs

Part Name: Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RB6796941-201 Rev2 IPP Rev A 17.12.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-154 - 1	12 pcs	2/8/19	2/8/19	0.00	12.00	SL-154 - 1	JB 19-02-11
110	QC 2	12 pcs	2/8/19	2/8/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	JB 19-02-11
							QC 2 - 63	
							QC 2 - 8	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S152631



Part: RB6796941-201-4

Job No: 188697

Serial No/Batch: S152631

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 02/11/19

DAS
662
9-89

DAS
62
9-89

120	QC 8	12 pcs	2/8/19	0.00	0.00	QC 8 - 12	
						QC 8 - 14	
						QC 8 - 17	
						QC 8 - 20	
						QC 8 - 25	
						QC 8 - 3	
						QC 8 - 32	
						QC 8 - 33	
						QC 8 - 35	
						QC 8 - 38	
						QC 8 - 39	
						QC 8 - 4	
						QC 8 - 44	
						QC 8 - 45	
						QC 8 - 49	
						QC 8 - 58	
						QC 8 - 8	Da 19-02-11
						QC 8 - 9	
						QC 8 - 68	
						QC 8 - 67	
						QC 8 - 1 (A)	
130	Outsource - 1 - Heat Treat	12 pcs	2/8/19			MEI001-VC	5 219-02-12
140	Packaging 2-1 - Receive - B4B	12 pcs	2/8/19	0.00	0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	
						Packaging 2 - 29 - B4B	
						Packaging 2 - 30 - B4B	
						Packaging 2 - 31 - B4B	
						Packaging 2 - 32 - B4B	
						Packaging 2 - 33 - B4B	
						Packaging 2 - 34 - B4B	
						Packaging 2 - 35 - B4B	
						Packaging 2 - 36 - B4B	
150	QC 6	12 pcs	2/8/19	0.00	0.00	QC 6 - 38	

					QC 6 - 42	
					QC 6 - 9	DAS
					QC 6 - 68	MAR 11 2019 68
					QC 6 - 61	9-89
160	SL-154 - B4B	12 pcs	2/8/19	0.00 12.00	SL-154 - 1 - B4B	<i>m.p. 19/03/12</i>
170	QC 2	12 pcs	2/8/19	0.00 0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	<i>m.p. 19/03/12</i>
					QC 2 - 35	
					QC 2 - 38	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 54	
					QC 2 - 56	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	
					QC 2 - 8	
180	QC 8	12 pcs	2/8/19	0.00 0.00	QC 8 - 12	<i>m.p. 19/03/13</i>
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
190	Outsource - 12 - Black Oxide	12 pcs	2/8/19		GRO002-VC	10 <i>03/14/2019 PC</i>
200	Packaging 2-2 - Receive - B4B	12 pcs	2/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	

				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	OP MAR 21 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
210 QC 6	12 pcs	2/8/19	0.00 0.00	QC 6 - 38	
				QC 6 - 42	
				QC 6 - 9	
				QC 6 - 68	DAS MAR 25 2019 68
				QC 6 - 61	9-89
220 Packaging 3-1 - Stock - B4B	12 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLC
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	

				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAG
230 QC 21 - SA	12 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	3-88
MAR 25 2019					
Part Op 100 - SL-154 (MORI SL-154 LATHE) 1-Machine as per folio FB698 FOLIO REV: _____ DWG REV: _____ Descriptions: _____ 2-Deburr 110 - QC2 Machining-5 (QC2- Inspect parts off machine FAI/FAIB) 120 - QC8 Machining-5 (QC8- Inspect parts - second check) Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG. 130 - 1--Issue P/O to Metcore ; P/O <u>042500</u> RC 32-36 2-Bead blast 3- Certificate of Conformity is required Part made from T-41L40-R1.500 Ship Directly to Group Altech 140 - Packaging2 (Receive & Inspect for Damage & Mat'l Certs) 150 - QC6 (QC6- All purchased or subcontracted products) 160 - SL-154 (MORI SL-154 LATHE) 1-Machine as per folio FB698 FOLIO REV: _____ DWG REV: _____ _____ 2-Deburr 170 - QC2 Machining-5 (QC2- Inspect parts off machine FAI/FAIB) 180 - QC8 Machining-5 (QC8- Inspect parts - second check) 190 - -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required 210 - QC6 (QC6- All purchased or subcontracted products) 220 - Packaging3-2 (Identify as per dwg & Stock Location: _____) 230 - QC21 (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MT-41L40-R1.500	AISI 41L40 Lead Steel Round Bar 1.500" Dia.	2.1600 ft (.18 ea)	100-SL-154 - 1	<u>5011027</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-154 - 1	MT-41L40-R1.500	2	11	0	
Part Specifications					
Specifications could not be found.					



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RB6796941-201-4
Job Sheet 188697



Part No: RB6796941-201-4

Job Qty: 12 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RB6796941-201 Rev2 IPP Rev A 17.12.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		2/8/19	0.00	0.00	Start Up Machining-4		
100	Mori Seiki	12 pcs		2/8/19	0.00	12.00	SL-154		
110	QC	12 pcs		2/8/19	0.00	0.00	QC2 Machining-5		
120	QC	12 pcs		2/8/19	0.00	0.00	QC8 Machining-5		
130	Outsource	12 pcs		2/8/19			MEI001-VC	5	
140	Packaging	12 pcs		2/8/19	0.00	0.00	Packaging2		
150	QC	12 pcs		2/8/19	0.00	0.00	QC6		
160	Mori Seiki	12 pcs		2/8/19	0.00	12.00	SL-154		
170	QC	12 pcs		2/8/19	0.00	0.00	QC2 Machining-5		
180	QC	12 pcs		2/8/19	0.00	0.00	QC8 Machining-5		
190	Outsource	12 pcs		2/8/19			GRO002-VC	10	
200	Packaging	12 pcs		2/8/19	0.00	0.00	Packaging2		
210	QC	12 pcs		2/8/19	0.00	0.00	QC6		
220	Packaging	12 pcs		2/8/19	0.00	0.00	Packaging3-2		
230	QC21-SA	12 Ea		2/8/19	0.00	0.00	QC21		

Part Op 100 - 1-Machine as per folio FB698 FOLIO REV: _____ DWG REV: _____ 2-Deburr
 Descriptions: 120 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.
 130 - 1--Issue P/O to Metcore ; P/O _____ RC 32-36 2-Bead blast 3- Certificate of Conformity is required Part made from T-41L40-R1.500 Ship Directly to Group Altech
 160 - 1-Machine as per folio FB698 FOLIO REV: _____ DWG REV: _____ 2-Deburr
 190 - -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

Job BOM

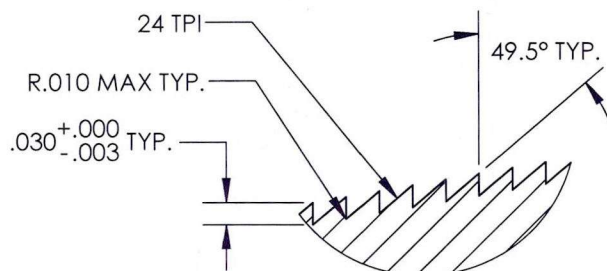
Part / Item	Component Name	Quantity	Operation	Container
MT-41L40-R1.500	AISI 41L40 Leaded Steel Round Bar 1.500" Dia.	2.1600 ft (.18 ea)	90-Start up Operation	5011027

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-41L40-R1.500	2	11	0

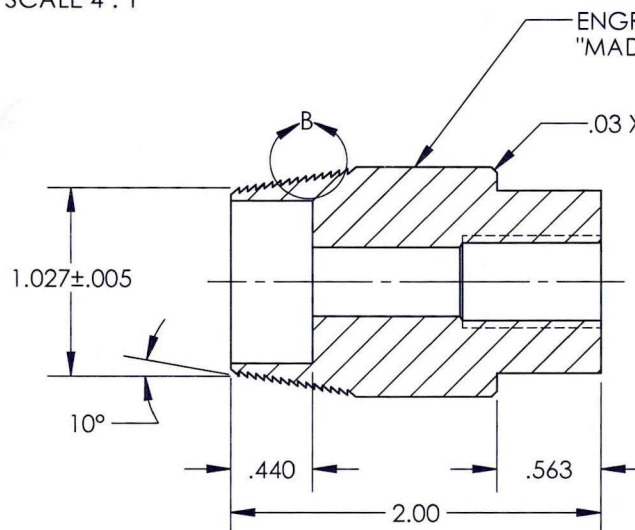
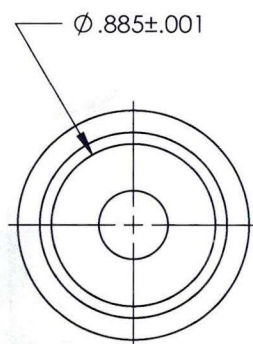
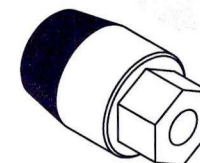
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
G		CH'D MINOR Ø ON TAPER TO BE 1.027 ±.005. CH'D PRINT TOL. TO MATCH ORIGINAL PRINT TOL.	2/14/2013	BIM	GE
2	17-0082	4 CH'D DIM WAS .860 IS 3X .860, ADDED ENGRAVE NOTE, ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	4/7/2017	RJC	JAG

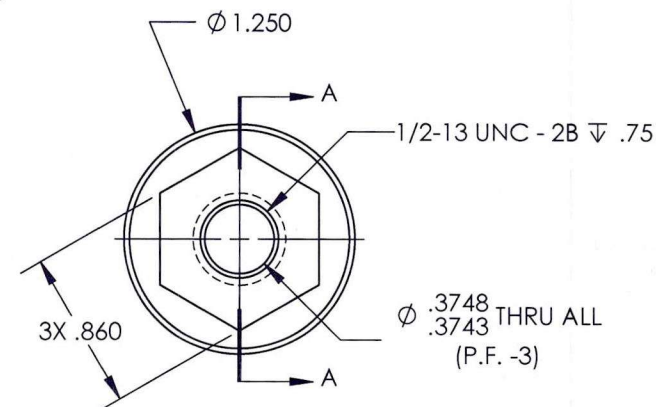


DETAIL B
SCALE 4 : 1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188623 M05
190114



SECTION A-A



(-4)

ADAPTER

DART AEROSPACE	
TITLE STARTER PULLER ASSY.	
DWG NO. RB6796941-201-4	REV 2
MAT'L 41L40	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT RC 32-36	.XXX ± .005 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2, B.O. REV D	.X ± .1 SURFACES = 125
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 X 45° OR .015R
CHECKED: DD 04/07/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 04/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 04/10/2017	USED ON MODEL
APPROVED: JAG 04/13/2017	SEE NOTE 1, SHEET 1
SCALE 1:1	DATE 7/17/2000
SHEET 3 OF 3	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042580



Supplier: MEI001-VC
Metcor Inc.
560 Boul. Arthur Sauve
Saint-Eustache
QC
J7R 5A8 Canada
Phone: 450 473 1884
Fax: 450 491 5498

PO No: PO042580
PO Date: 2/12/19
Due Date: 3/8/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188697	RB6796941- 201-4	Adapter 1--Issue P/O to Metcore ; P/O RC 32-36 2-Bead blast 3- Certificate of Conformity is required Part made from T- 41L40-R1.500 Ship Directly to Group Altech	Firmed	-	3/8/19	12 pcs	0 pcs	12 pcs	\$25.833333300/pcs	\$310.00

DAS
68
9-89

12 X MAR 07 2019

Grand Total: \$310.00

CZ -



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042580



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/15/19 2:36 PM dart.tsimiklis.chrisoula

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL	EXPÉDITEUR	BON D'EXPÉDITION
Order	Shipper ID	Shipper
334131	1	135078

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT /Customer 215

DART AEROSPACE

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053



LIVRÉ À /Shipped To

GROUP ALTECH

2455 ALPERN
ST LAURENT, QC H4S1N9
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT	BON DE LIVRAISON DU CLIENT	TYPE DE MATÉRIEL	DATE DE LA COMMANDE	TRANSPORTEUR
Customer PO	Customer Shipper No.	Material Type	Order Date	Carrier
42580		41L40	2019/2/13	FEDEX

QUANTITÉ	No. PIÈCE /	NOM DE LA PIÈCE /	DESCRIPTION DE LA PIÈCE	POIDS
Quantity	Part No.	Part Name	Part Description	Weight

12 RB6796941-201-4
(12) RB6796941-201-4
JOB 188697

6,

1 BOITE DE CARTON

TYPE DE CONTENEUR	# DE CONTENEURS	COMMENTAIRES CONTENEUR
Container Type	# Of Containers	Container Comments
BOITE DE CARTON	1	

EXPÉDIÉ PAR: Shipped by:	
-----------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 12

POIDS EXPÉDIÉ / Weight Shipped : 6,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

APPROUVÉ

QUANTITÉ EXPÉDIÉE /Quantity Shipped: 12

POIDS EXPÉDIÉ / Weight Shipped : 6,00

Signature:

Date:

EXPÉDIÉ LE / Shipped On : 2019/02/28

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
334131	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

GROUP ALTECH

2455 ALPERN

ST LAURENT

QC H4S1N9

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
42580	N/A	41L40		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

SEL HARDEN

HARDEN AND TEMPER

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	32 - 36 HRC	12 (907)	33,5 - 35,5 HRC

DAS
68
9.89

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
12	6	RB679694 1-201-4 (12) RB679694 1-201-4 JOB 188697 1 BOITE DE CARTON

COMMENTAIRES / comments

APPROUVÉ par / Approved by:

DATE: 2019-02-28

Pierre Piché
Chief Inspector



APPROUVÉ

Chief of Section
Pierre Piché

8
MTCOR

Abbroux

Abbroux bai \ Abbroux pa

DATE: 2012-05-28

COMMENTAIRES \ commentaires

BOITE DE CARTON		TOB 188883 (12) R59206841-501-4	
15	8	R59206841-501-4	
description	Weight	haut description	
QUANTITE	POIDS	DESCRIPTION DES PIECES	
(801)			
HARDNESS		35 - 38 HRC	15
EXIGENCE \ requirement		SPECIFICATIONS \ specifications EXECUTES \ performed RESULTATS DE TESTS \ results	
HARDEN AND TEMPER			
SELF HARDEN			
processing specifications			
SPECIFICATIONS DU PROCÉDÉ			
43980	15	43740	
customer po	part classification	material	prime contractor
COMMANDE DU CLIENT	CLASSIFICATION PIECE	MATÉRIEL	MAÎTRE D'OEUVRE
			PROGRAM

HAWKESBURY
1310 ABERDEEN
DARTFORDSPACE
CLIENT/customer 318

CMI KSA INC

ST LAURENT
2425 ATLÉRIE
GROUP ATLECH
LIVRÉ À l'entrepos

CIC HASLING

Téléphone / Fax production: 420-401-0424

Téléphone / Fax administration: 420-401-2428

Tél: 420-401-1884

800 BOLT VIKING-2000 STEFUSACHE OC 125 278

MTCOR INC

334134	4
objet	1094

BON DE TRAVAIL CHARGEMENT

Certificate of Compliance

Certificate of Conformity

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
334131	1

CLIENT / customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

GROUP ALTECH
2455 ALPERN
ST LAURENT

1

QC H4S1N9

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
42580	N/A	41L40		
<u>SPÉCIFICATIONS DU PROCÉDÉ</u> processing specifications				
SEL HARDEN				
HARDEN AND TEMPER				
EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	32 - 36 HRC	12 (907)	33.5 - 35.5 HRC	
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
12	6	RB6796941-201-4 (12) RB6796941-201-4 JOB 188697 1 BOITE DE CARTON		

COMMENTAIRES / comments

SALT HARDEN 1550F 40 MIN
TEMPER 1050F 2:00 HRS

Toutes les opérations de TT ont été faites en conformité avec les requis de la spécification demandée et toutes les vérifications et les tests demandés ont été faites et documentés. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec les spécifications du matériel et le bon de commande et le matériel rencontre les exigences spécifiées.

Ce document et les documents qui lui sont joints peuvent contenir des informations confidentielles, être soumis aux réglementations relatives au contrôle des exportations ou ayant un caractère privé. S'ils ne vous sont pas destinés, nous vous signalons qu'il est strictement interdit de les divulguer, de les reproduire ou d'en utiliser de quelque manière que ce soit le contenu. Toute exportation ou réexportation non autorisée est interdite.

Heat treatment (HT) was performed with equipment that meets the requirements of requested specification.

All HT operations were performed in compliance with the required HT specification and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with the material specification and the purchase order and was found to meet the requirements.

This document and any attached documents may contain confidential or proprietary information and may be subject to export control laws and regulations. If you are not the intended recipient, you are notified that any dissemination, copying of this e-mail and any attachments thereto or use of their contents by any means whatsoever is strictly prohibited. Unauthorized

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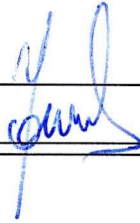
ST LAURENT

QC H4S1N9

1

export or re-export is prohibited.

APPROUVÉ par / Approved by:



Costin Sorin Ionescu
QA Manager



DATE: 2019-03-04



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042898



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042898

PO Date: 3/14/19

Due Date: 3/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188697	RB6796941-201-4	Adapter -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed - X11		3/19/19	11 pcs	0 pcs	11 pcs	\$1.98/pcs	\$21.78

MAR 21 2019

DP

DAS
68
9-89

Line Item Note ** NEED BACK FOR MARCH 19,2019 **

Grand Total: \$21.78

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/22/19 2:37 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042898



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
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Phone: 514-335-3666
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Ship-To Contact: Phone:

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Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188697	RB6796941-201-4	Adapter -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	3/19/19	12 pcs	0 pcs	12 pcs	\$1.98/pcs	\$23.76
Line Item Note ** NEED BACK FOR MARCH 19,2019 **											
2	191306	RBW6521A00138- W142AH-002-3T-1	Ring -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/19/19	2 pcs	0 pcs	2 pcs	\$4.20/pcs	\$8.40
Line Item Note ** NEED BACK FOR MARCH 19,2019 **											



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PURCHASE ORDER

PO042898



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3)	191846	RBW6521A00138-W142AH-002-3T-2	RH Side Bracket -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/19/19	4 pcs	0 pcs	4 pcs	\$2.15/pcs	\$8.60
Line Item Note ** NEED BACK FOR MARCH 19,2019 **											
4	191847	RBW6521A00138-W142AH-002-3T-3	LH Side Bracket -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/19/19	4 pcs	0 pcs	4 pcs	\$2.40/pcs	\$9.60
Line Item Note ** NEED BACK FOR MARCH 19,2019 **											



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PURCHASE ORDER

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	191309	RBW6521A00138-W142AH-002-3T-4	Top -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed -		3/19/19	4 pcs	0 pcs	4 pcs	\$2.25/pcs	\$9.00
Line Item Note ** NEED BACK FOR MARCH 19,2019 ** MAR 21 2019 DP											
6	191747	RBE350A94-3700-A-01	Tube -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed -		3/19/19	8 pcs	0 pcs	8 pcs	\$3.87/pcs	\$30.96
Line Item Note ** NEED BACK FOR MARCH 19,2019 ** MAR 21 2019 DP											
7	191677	RBEVR-L11-0010-002-B-7	Coupling Nut -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed -		3/21/19	2 pcs	0 pcs	2 pcs	\$0.96/pcs	\$1.92
Line Item Note ** NEED BACK FOR MARCH 19,2019 ** MAR 21 2019 DP											



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PURCHASE ORDER

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8)	189490	RBE1X36-166-807-3	Screw, M5 x .8 X 25 -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed - 24X		3/21/19	24 pcs	0 pcs	24 pcs	\$1.11/pcs	\$26.64
9	191676	RBEVR-L11-0010-002-D-3	Coupling Nut -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 4140 -Certificate of Conformity is required	Firmed - X4		3/21/19	4 pcs	0 pcs	4 pcs	\$1.97/pcs	\$7.88
10)	189532	RBE1X56-136-858-19	Bolt Shoulder -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; DOM -Certificate of Conformity is required	Firmed - X6		3/21/19	6 pcs	0 pcs	6 pcs	\$1.26/pcs	\$7.56

MAR 21 2019

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MAR 21 2019

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MAR 21 2019

DP



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PURCHASE ORDER

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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
11	191878	RBE350A94-3700-B-01	Tube (Outside Processing - Black Oxide) -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed - XZ		3/21/19	2 pcs	0 pcs	2 pcs	\$3.55/pcs	\$7.10
12	185438	RBE350A94-2706-00-01	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed - X38		3/21/19	38 pcs	0 pcs	38 pcs	\$1.50/pcs	\$57.00
13	186407	RBE350A94-2706-00-09	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed - X19		3/21/19	19 pcs	0 pcs	19 pcs	\$1.55/pcs	\$29.45
14	186404	RBE350A94-2706-00-03	Pin -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed - X20		3/21/19	20 pcs	0 pcs	20 pcs	\$1.50/pcs	\$30.00

Grand Total: \$257.87



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PURCHASE ORDER

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Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

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A handwritten signature in blue ink, likely belonging to Patrick Lussier, is written over the bottom right of the Order Notes section.

Plex 3/18/19 2:59 PM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance



2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

017677- 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
21-Mar-2019		Shankar Anand				042898			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RB6796941-201-4 Rev.	PLUG BLACK OXIDE MIL-C-13924C CLASS 1	BLACK-OXIDE CH	11	11	0	0	68 9-89	
2	RBW6521A00138-W142AH-002-3T-1 Rev.	RBW6521A00138-W142AH-002-3T-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	2	2	0	0	0	
3	RBW6521A00138-W142AH-002-3T-2 Rev.	RBW6521A00138-W142AH-002-3T-2 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0	
4	RBW6521A00138-W142AH-002-3T-3 Rev.	RBW6521A00138-W142AH-002-3T-3 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0	
5	RBW6521A00138-W142AH-002-3T-4 Rev.	RBW6521A00138-W142AH-002-3T-4 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0	
6	RBE350A94-3700-A-01 Rev.	RBE350A94-3700-A-01 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	8	8	0	0	0	
7	RBEVR-L11-0010-002-B-7 Rev.	RBEVR-L11-0010-002-B-7 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	BLACK-OXIDE CH	2	2	0	0	0	
8	RBE1X36-166-807-3 Rev.	RBE1X36-166-807-3 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	24	24	0	0	0	
9	RBEVR-L11-0010-002-D-3 Rev.	RBEVR-L11-0010-002-D-3 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0	
bags/parts switched verified with drawings same parts same dimensions.									

bags/parts

switched verified with drawings
same parts same dimensions



Certificat de Conformité / Certificate of Compliance



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2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
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Bon de Livraison / Packing Slip

017677- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
21-Mar-2019		Shankar Anand		042898				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
10	RBE1X56-136-858-19 Rev.	RBE1X56-136-858-19 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	6	6	0	0	0
11	RBE350A94-3700-B-01 Rev.	RBE350A94-3700-B-01 01 -BLACK OXIDE ON SST MIL-DTL-13924C CLASS 1	BLACK-OXIDE CH	2	2	0	0	0
12	RBE350A94-2706-00-01 Rev.	RBE350A94-2706-00-01 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	38	38	0	0	0
13	RBE350A94-2706-00-09 Rev.	RBE350A94-2706-00-09 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	19	19	0	0	0
14	RBE350A94-2706-00-03 Rev.	RBE350A94-2706-00-03 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	BLACK-OXIDE CH	20	20	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.